

## Solenoid Valve - 5/2 - Double Solenoid - Bistable

### Benefits & Features

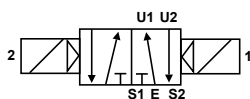
- High dependency five way two position solenoid valve
- Single monostable solenoid
- Suitable for gaseous media
- Model for liquid media available upon request
- Brass or 316 Stainless Steel bodies
- IP65 solenoid protection



### Specification

<b>Configuration</b>	Pilot operated
<b>Port Sizes</b>	1/4" BSP or 1/4" NPT
<b>Orifice</b>	7.0mm
<b>Kv</b>	12.5
<b>Body</b>	Brass or 316 Stainless Steel
<b>Media</b>	Air & gaseous media only. Subject to material compatibility
<b>Pressure ranges</b>	3-10 Bar (AC/DC)
<b>Seal options</b>	NBR -10 to +70°C   VITON (-10 to +90°C)   HNBR -10 to +90°C

### Configuration



D04.p Double Solenoid Monostable  
 IN: E  
 Coil 1 Energised: From E to U1  
 From U2 to S2  
 Coil 2 Energised: From E to U2  
 From U1 to S1  
 Coils De-energised: Latched on the last position

### Technical Data

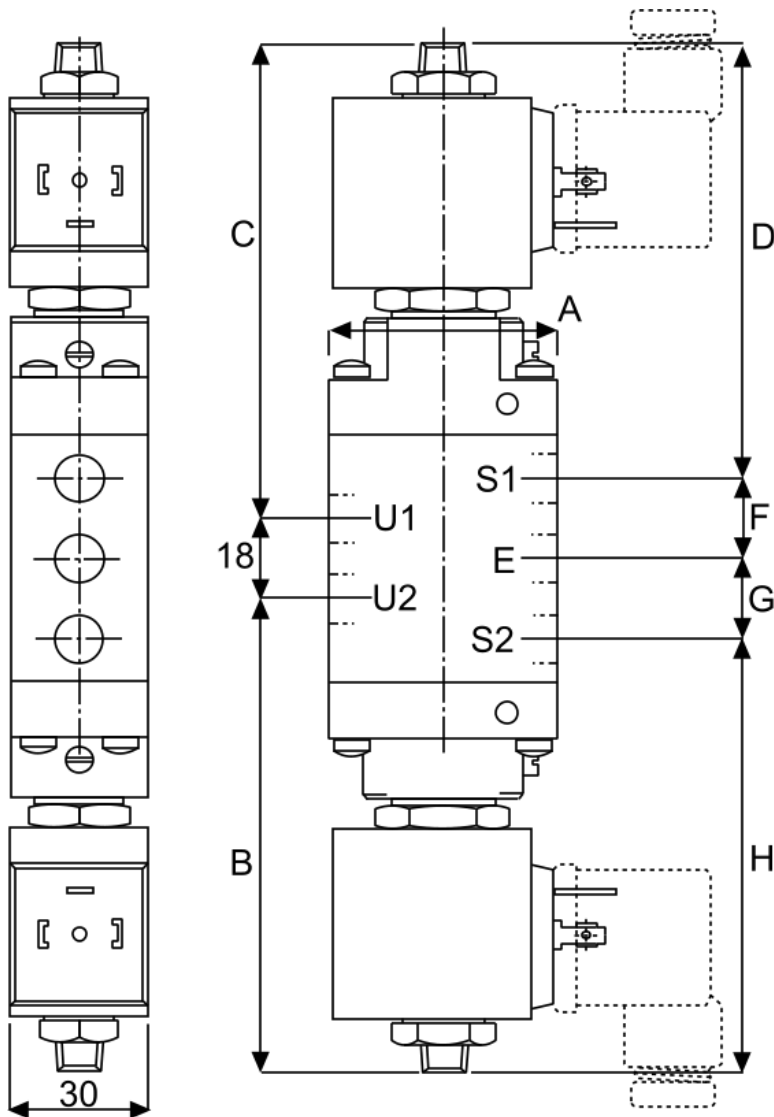
Model	A	B	C	D	E	Port Size BSP or NPT	Body Rating	Orifice mm	Min. /Max. Operating Differential Pressures.			KV Flow Factor L/min.
									Min. BAR	Maximum BAR		
										AC	DC	
D04		70				1/4"	10	7.0	3	10	10	12.5

### Order Codes

A	Body	B	Port	C	Seals (fluid temp. min / max)	D	Protection	E	Options		
T	Brass	C	1/4" BSP	D	1/4" NPT	0	NBR (-10°C to + 70°C)	P	IP65	X	Manual Override
I	316 Stainless Steel			1	VITON (-10°C to + 90°C)						
				7	HNBR (-10°C to + 90°C)						

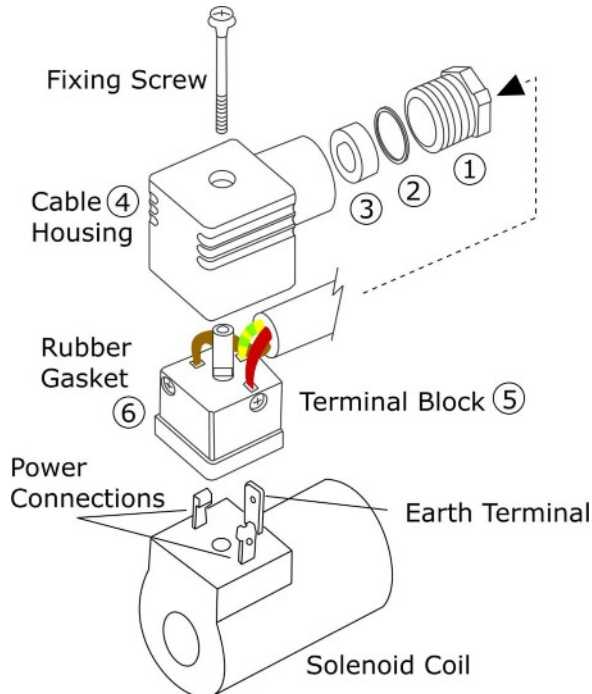
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### Dimensions mm



Dimensions mm							
A	B	C	D	E	F	G	H
50	114.5	114.5	105.5	30	18	18	105.5

DIN electrical socket connectors to protect solenoid coil terminals and wiring.



### Section 1: DIN Connector Assembly

- Insert the electrical power cable through the gland assembly (1,2,3)
- Push the cable through cable housing (4)
- Connect power and earth cables to terminal block 5
- Push terminal block (5) backwards, inside cable housing (4)
- Place rubber gasket (6) on terminal block (5) front face
- Push terminal block onto solenoid coil terminals
- Push fixing screw through complete assembly
- Tighten fixing screw with small screwdriver
- Do not over tighten
- Tighten cable gland (1,2,3) by hand

### Section 2: How to install Solenoid Valves

Solenoid Valves can normally be installed and operate in any orientation. However, certain models are designed to operate in horizontal installations. Please contact Red Dragon for further information.

#### Installation Procedure:

Check that the Solenoid Valve is the correct product ordered for the application:

- Isolate the site electrical power supply
- Isolate the site media supply (dependant on the application)...air, water, steam etc. Leave until cool/safe.
- Insert the valve onto the pipe, ensuring that the flow direction is observed.....IN for incoming media, or an arrow stamped on the valve body.
- Ensure that the pipe connections are free from burrs or loose pipe thread tape
- Tighten all pipe joints
- Connect electrical power supply via DIN electrical socket connector, as detailed in section 1
- Ensure that DIN connector is properly connected to solenoid coil and the gasket is installed correctly
- Apply media pressure and check for leaks

### Section 3: Maintenance Procedure for Solenoid Valves

In the unlikely event of a valve malfunction, or routine maintenance, follow these instructions:

- Isolate the site electrical power supply
- Isolate the site media supply (dependant on the application)...air, water, steam etc.
- Remove the solenoid coil by unscrewing the coil retention nut anti-clockwise
- Remove the coil tube stem by unscrewing anti-clockwise
- Carefully remove the plunger assembly (inside the coil stem)
- Check the plunger assembly for damage or worn seals
- Check the face inside the coil stem for foreign particles that could prevent correct operation
- For Pilot Diaphragm Solenoid Valves: remove the top cover housing and check the diaphragm for damage and blocked transfer port.
- Re-assemble the valve in reverse order, ensuring that all parts are cleaned and assembled correctly