

Solenoid Valve - 2/2 - Normally Closed

Benefits & Features

- High dependency applications
- Lift assisted piston design
- High flow applications
- Internal moving parts available as spares kit
- Brass or nickel plated brass bodies
- IP65 solenoid coil protection



Specification

Configuration	Lift assisted piston
Port Sizes	3/8" BSP to 1" BSP
Orifice	see table below
Kv	see table below
Body	Brass, nickel plated brass, or 316 stainless steel (1/2" & 3/4" only)
Media	Air, light oils, water etc. Subject to material compatibility
Pressure ranges	See individual data tables below
Seal options	NBR VITON EPDM

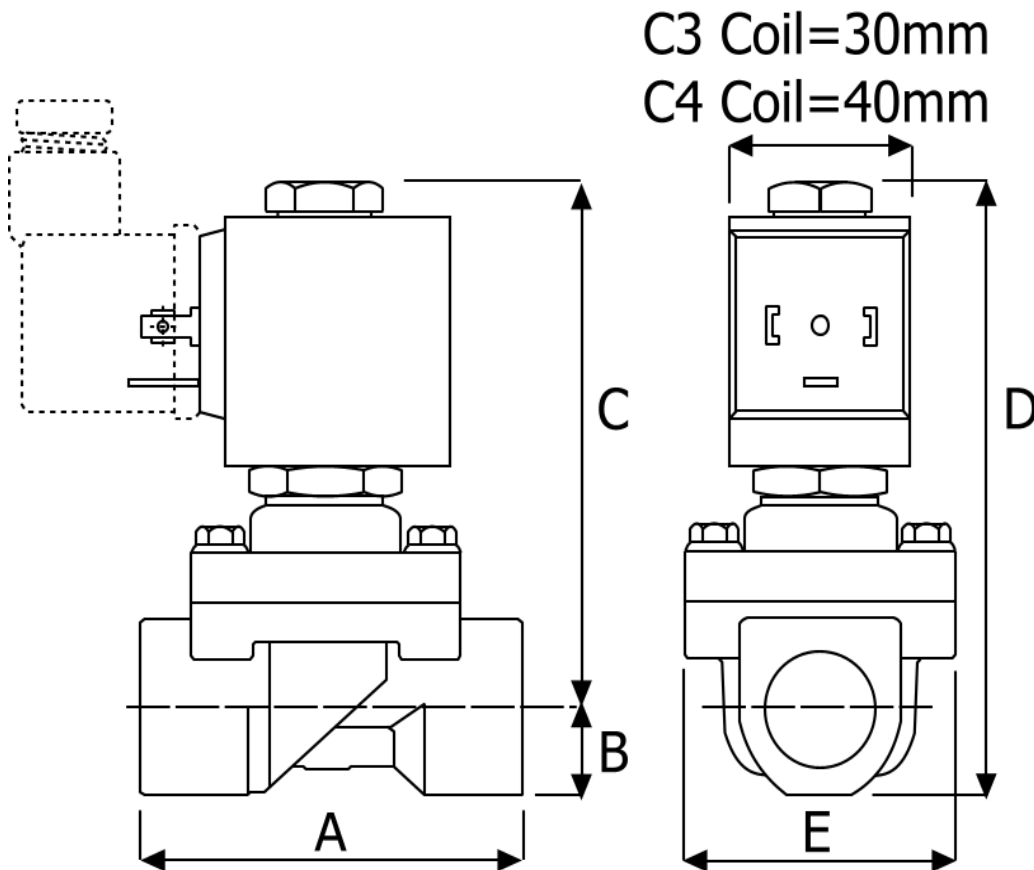
Technical Data

A	L04	B	C	D	E	Port Size	Orifice mm	Nominal Maximum Bar	Min. / Max. Differential Pressures. Bar.				KV Flow Factor L/min.	
									Min.	Maximum				
										Coil C3		Coil C4		
										AC	DC	AC		DC
		D		13		3/8"	12.7	16	0	10	-	14	12	35
		E		13		1/2"	12.7	16	0	10	-	14	12	40
		F		19		3/4"	19	16	0	8	-	10	8	87
		G		25		1"	25	16	0	-	-	7	4	170

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Weights & Dimensions

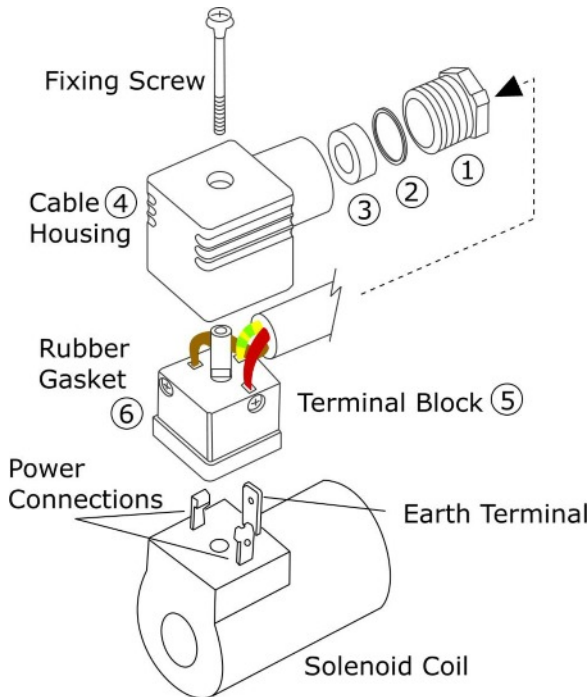
Port Size	Weight Kg	Dimensions mm					
		Brass Body	Stainless Steel Body	B	C	D	E
		A	A				
3/8"	1	64	/	14	70	84	45
1/2"	1	64	66	14	70	84	45
3/4"	1.3	82	88	17	77	94	55
1"	1.8	100	/	20	91	111	70



Order Codes

A	Coil Voltage	B	Port Connection	C	Seals (fluid temp. min / max)	D	Body Material
A	AC	D	3/8" BSP	B	NBR (-10°C to + 90°C)	I	316 Stainless Steel*
C	DC	E	1/2" BSP	V	VITON (-10°C to + 130°C)	N	Niploy Plated Brass
		F	3/4" BSP	E	EPDM (-10°C to + 140°C)	T	Brass
		G	1" BSP				* 1/2" & 3/4" body only

DIN electrical socket connectors to protect solenoid coil terminals and wiring.



Section 1: DIN Connector Assembly

- Insert the electrical power cable through the gland assembly (1,2,3)
- Push the cable through cable housing (4)
- Connect power and earth cables to terminal block 5
- Push terminal block (5) backwards, inside cable housing (4)
- Place rubber gasket (6) on terminal block (5) front face
- Push terminal block onto solenoid coil terminals
- Push fixing screw through complete assembly
- Tighten fixing screw with small screwdriver
- Do not over tighten
- Tighten cable gland (1,2,3) by hand

Section 2: How to install Solenoid Valves

Solenoid Valves can normally be installed and operate in any orientation. However, certain models are designed to operate in horizontal installations. Please contact Red Dragon for further information.

Installation Procedure:

Check that the Solenoid Valve is the correct product ordered for the application:

- Isolate the site electrical power supply
- Isolate the site media supply (dependant on the application)...air, water, steam etc. Leave until cool/safe.
- Insert the valve onto the pipe, ensuring that the flow direction is observed....IN for incoming media, or an arrow stamped on the valve body.
- Ensure that the pipe connections are free from burrs or loose pipe thread tape
- Tighten all pipe joints
- Connect electrical power supply via DIN electrical socket connector, as detailed in section 1
- Ensure that DIN connector is properly connected to solenoid coil and the gasket is installed correctly
- Apply media pressure and check for leaks

Section 3: Maintenance Procedure for Solenoid Valves

In the unlikely event of a valve malfunction, or routine maintenance, follow these instructions:

- Isolate the site electrical power supply
- Isolate the site media supply (dependant on the application)...air, water, steam etc.
- Remove the solenoid coil by unscrewing the coil retention nut anti-clockwise
- Remove the coil tube stem by unscrewing anti-clockwise
- Carefully remove the plunger assembly (inside the coil stem)
- Check the plunger assembly for damage or worn seals
- Check the face inside the coil stem for foreign particles that could prevent correct operation
- For Pilot Diaphragm Solenoid Valves: remove the top cover housing and check the diaphragm for damage and blocked transfer port.
- Re-assemble the valve in reverse order, ensuring that all parts are cleaned and assembled correctly