

Solenoid Valve - 2/2 - Zero Bar - Normally Open

Benefits & Features

- High dependency applications
- Direct acting, does not require pressure to close
- Works from zero Bar, even though it's Normally Open
- Comprehensive range of seal materials available
- Brass or 316 Stainless Steel bodies
- IP65, IP67, EExd IIB, EExd IIC versions
- Ex-d IIC -60°C to +60°C ambient versions
- ATEX, EAC Ex (CU TR 012) and IECEx, Ex-d approved



Specification

Configuration	Direct Acting, lift assisted piston design
Port Sizes	3/8" and 1/2" BSP or NPT
Orifice	12.7mm
Kv	see table below
Body	Brass (3/8" or 1/2"), 316 Stainless Steel (1/2" only)
Media	Air, water, liquids etc. Subject to material compatibility
Pressure ranges	See individual data tables below
Seal options	NBR -10 to +70°C VITON (-10 to +90°C) RULON -10 to +90°C EPDM -10 to +90°C

Technical Data						Port Size BSP or NPT	Orifice mm	Min. /Max. Operating Differential Pressures. BAR.			KV Flow Factor L/min.					
								Min.	Normally Closed Maximum							
									AC	DC						
A	B	C	D	E	L54	12	E /T			3/8"	12.7	0	5	5	35	
				/AP10	L54	12	E /T			3/8"	12.7	0	10	10	35	High Pressure Model
					L54	12	F/G			1/2"	12.7	0	5	5	40	
				/AP10	L54	12	F/G			1/2"	12.7	0	10	10	40	High Pressure Model

Order Codes

A	Body	B	Port	C	Seals (fluid temp. min / max)	D	Protection	E	Options		
T	Brass	E	3/8" BSP	T	3/8" NPT	0	NBR (-10°C to + 70°C)	P	IP65 Safe Area	FL	Flanged body**
I	316 Stainless steel*	F	1/2" BSP	G	1/2" NPT	1	VITON (-10°C to + 90°C)	S	IP67 Safe Area	/SG	Degreased for oxygen
						3	RULON (-10°C to + 90°C)	B	II 1/2 GD Ex-d IIB T6 (-20 to +40°C)	/AP	High pressure version
						6	EPDM (-10°C to + 90°C)	C	II 1/2 GD Ex-d IIC T6 (-20 to +40°C)		** Stainless steel body only
						8	KALREZ (-10°C to + 90°C)	/LT	II 1/2 GD Ex-d IIC T6 (-60 to +60°C)		
								H	Ex-d c IIB IP67 IECEX		
								T	Ex-d c IIC IP67 IECEX		
								R	Ex-d IIC EAC Ex		



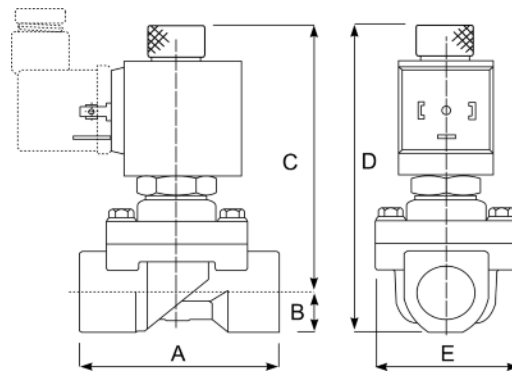
Solenoid Coil Options

	B6E / B6R (Internal Rectifier for AC voltages). EExd	B6/B6R. IP 67 Safe Area	B6/B6R. IP 65 Safe Area
Insulation Class:	F (155°C) - H (180°C) upon request		
Winding Wire Class:	H (180°C)		
Coil Housing:	Type 3050 (EExd IIB) or 3070 (EExd IIC)		
Protection Class:	Watertight IP67 (EN60529)		IP65 (EN60529)
Temperature Class:	T6 (ref. T.amb _ +40°C). T5 (ref. T.amb _ +60°C) upon request	n/a	n/a
Duty:	Continuous (S.I.) 100% ED		
Power Consumption:	AC: 11VA (28VA Inrush). DC 11W		
Voltage Tolerance:	± 10%		
Insulation:	> 1000 Mohm		
Dielectric Strength:	> 2000 V/1'		
Standard Voltages: (Other Voltages Available Upon Request)	12, 24, 48, 110, 220 VAC 50/60 Hz		
	12, 24, 48, 110, 220 VDC		

Dimensions

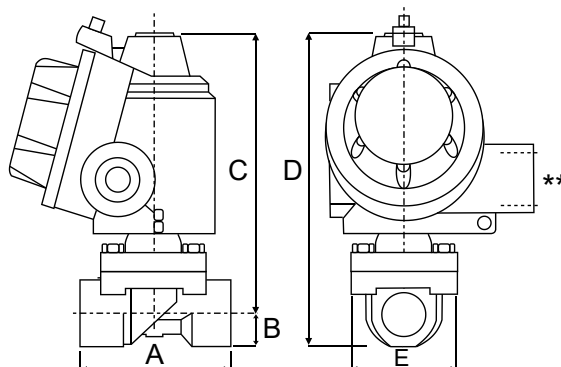
Safe Area. IP65

Port Size	Weight Kg	Dimensions mm				
		A	B	C	D	E
3/8"	1	64	14	115	128	45
1/2"	1	64	14	115	128	45



Hazardous Area & Safe Area IP67

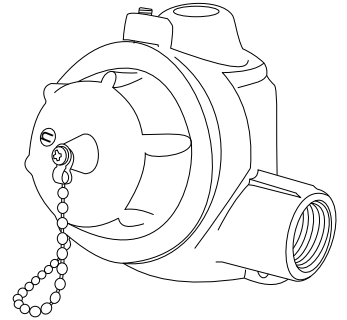
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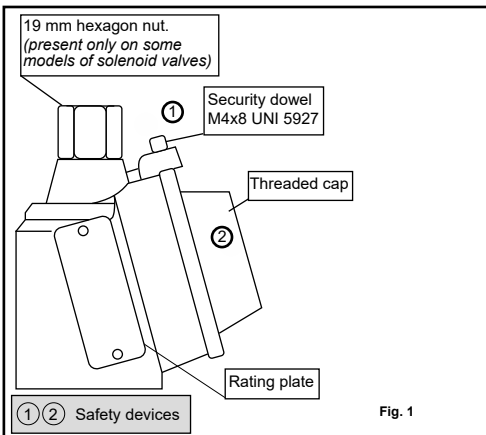
Electrical Wiring - IP67 Housing

Installation Procedures & Methods

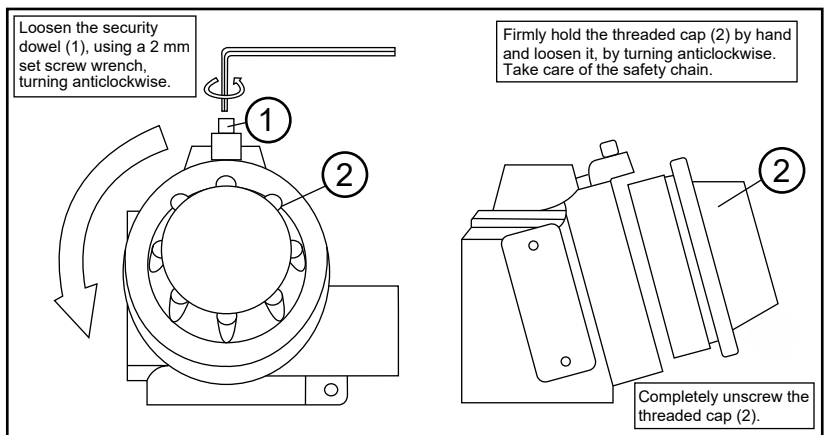


Attention: For safety purposes, always ensure that the power supply is disconnected. After de-energising, allow 15 minutes before continuing the following procedures

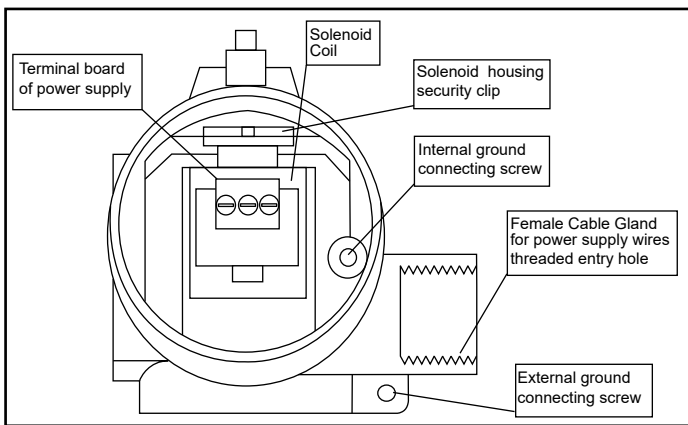
A



B

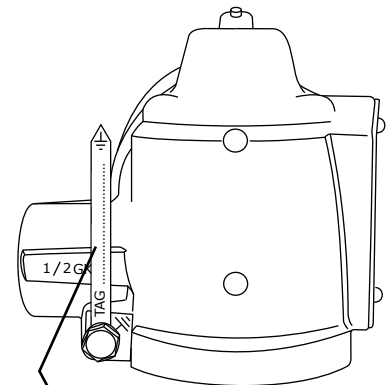
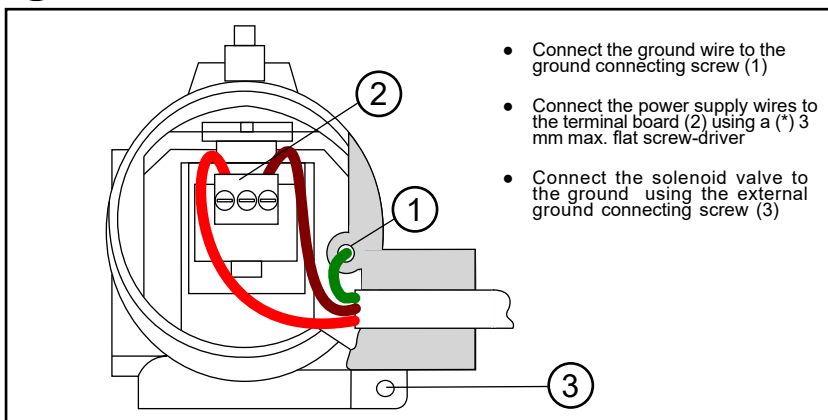


C



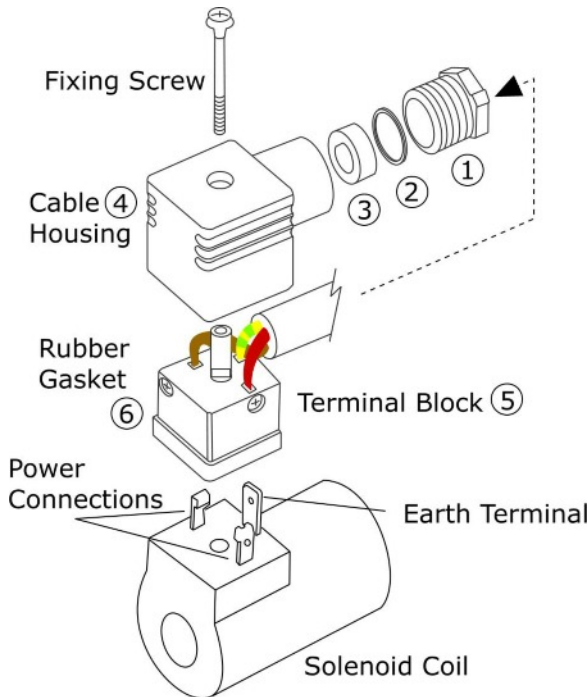
Pipe fittings used for cable entry (Cable, duct, conduit etc) are NOT supplied by the manufacturer. Installation engineers should ensure that the use of fittings are of the correct diameter and suitable to secure the tightness of the cable used. Where site conditions indicate, cable duct, conduit etc. must be ATEX approved, for a protection degree equal or greater than the protection degree indicated on the rating plate. The thread type is indicated on the housing: M20*1.5mm, 1/2"NPT or 1/2"GK

D



Earth Tag. Can be customised with Tag number, part number etc.

DIN electrical socket connectors to protect solenoid coil terminals and wiring.



Section 1: DIN Connector Assembly

- Insert the electrical power cable through the gland assembly (1,2,3)
- Push the cable through cable housing (4)
- Connect power and earth cables to terminal block 5
- Push terminal block (5) backwards, inside cable housing (4)
- Place rubber gasket (6) on terminal block (5) front face
- Push terminal block onto solenoid coil terminals
- Push fixing screw through complete assembly
- Tighten fixing screw with small screwdriver
- Do not over tighten
- Tighten cable gland (1,2,3) by hand

Section 2: How to install Solenoid Valves

Solenoid Valves can normally be installed and operate in any orientation. However, certain models are designed to operate in horizontal installations. Please contact Red Dragon for further information.

Installation Procedure:

Check that the Solenoid Valve is the correct product ordered for the application:

- Isolate the site electrical power supply
- Isolate the site media supply (dependant on the application)...air, water, steam etc. Leave until cool/safe.
- Insert the valve onto the pipe, ensuring that the flow direction is observed....IN for incoming media, or an arrow stamped on the valve body.
- Ensure that the pipe connections are free from burrs or loose pipe thread tape
- Tighten all pipe joints
- Connect electrical power supply via DIN electrical socket connector, as detailed in section 1
- Ensure that DIN connector is properly connected to solenoid coil and the gasket is installed correctly
- Apply media pressure and check for leaks

Section 3: Maintenance Procedure for Solenoid Valves

In the unlikely event of a valve malfunction, or routine maintenance, follow these instructions:

- Isolate the site electrical power supply
- Isolate the site media supply (dependant on the application)...air, water, steam etc.
- Remove the solenoid coil by unscrewing the coil retention nut anti-clockwise
- Remove the coil tube stem by unscrewing anti-clockwise
- Carefully remove the plunger assembly (inside the coil stem)
- Check the plunger assembly for damage or worn seals
- Check the face inside the coil stem for foreign particles that could prevent correct operation
- For Pilot Diaphragm Solenoid Valves: remove the top cover housing and check the diaphragm for damage and blocked transfer port.
- Re-assemble the valve in reverse order, ensuring that all parts are cleaned and assembled correctly